

# Structural Causal Models and Abstraction for Modeling Battery Manufacturing

Shared work of F.M. Zennaro, M. Drávucz, G. Apachitei,  
W.D. Widanage and T. Damoulas

# Outline

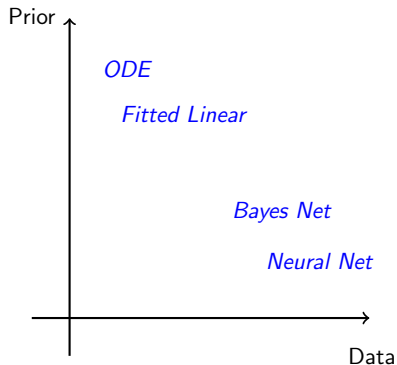
1. Structural Causal Modelling
2. Abstraction
3. Learning Causal Abstractions
4. Modeling Battery Manufacturing

## 2. Structural Causal Modelling

# Modelling

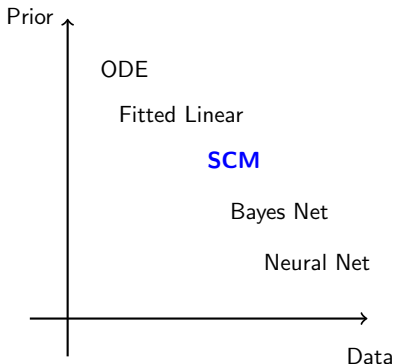
Assume we want to model a *system*.

Different types of model will negotiate a trade-off between priors and data:



# Structural Causal Models

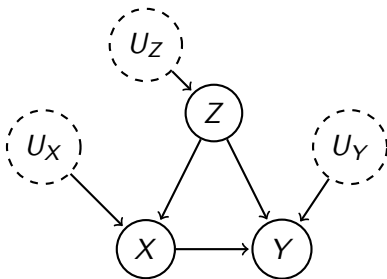
**Structural causal models** rely on a strong prior given by *causality* [5].



- It discriminates *correlations* and *causes*.
- It allows for reasoning about *interventions*.
- It allows for reasoning about *counterfactuals*.
- It implies a *causality ladder* of reasoning.
- It requires more than data.

# Structural causal model

A **SCM** [4, 5] is a mathematical object  $\mathcal{M} = \langle \mathcal{X}, \mathcal{U}, \mathcal{F}, \mathcal{P} \rangle$  with an associated DAG:

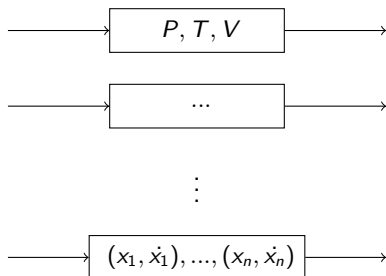


- It adds *structure* to a purely statistical model.
- It does not require to be *fully defined*.
- It allows for *causal inference* [4, 8] and *causal discovery* [3] relying on data.

### 3. Abstraction

# Modelling

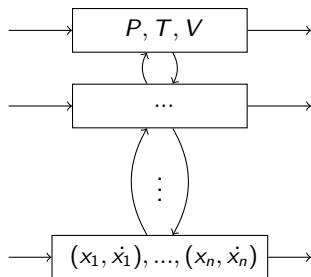
A system can be modelled on multiple *levels of abstraction*.





# Abstraction

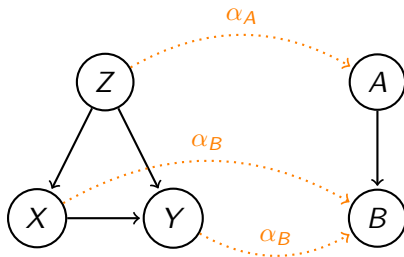
*Abstraction* (aka, *multi-level modelling* or *multi-resolution modelling*) aims at relating these levels.



- It combines models from *different sources*.
- It aggregates information from *different resolutions*.
- It allows for *computation with minimal effort*.

# Causal Abstraction

**Causal abstraction** is a collection of maps  $\alpha$  between two SCMs  $\mathcal{M}$  and  $\mathcal{M}'$  that relates variables [7, 1, 6].



- It captures *coarsening/change of resolution/simplification of structure*.

# Causal Consistency

We impose on the *causal abstraction* a requirement of *interventional consistency* (or *approximate interventional consistency*) [7, 1, 6].

$$\begin{array}{ccc}
 \mathcal{M} & \xrightarrow{\alpha} & \mathcal{M}' \\
 \downarrow \iota & & \downarrow \iota' \\
 \mathcal{M}_\iota & \xrightarrow{\alpha} & \mathcal{M}'_{\iota'}
 \end{array}$$

- Consistency would allow to *switch/intergrate* models.
- We have a *formal definition*, limited methodology.

# Recap

With **causality** we can:

- Exploit (partial) prior causal knowledge to define causal DAG
- Exploit (partially defined) DAGs to perform causal inference

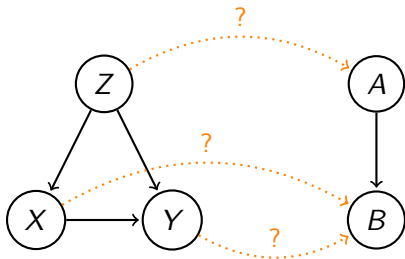
With **causal abstraction** we can:

- Exploit causal models at multiple levels to leverage heterogeneous data
- *How do we learn an abstraction if we are not given one?*
- *How do we apply it to the relevant problem of battery manufacturing?*

## 4. Learning Causal Abstractions

# Learning Causal Abstraction

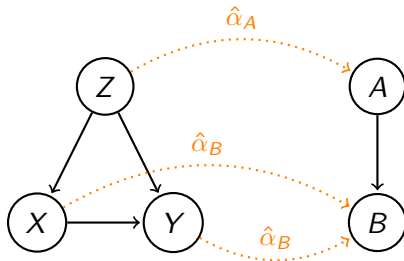
How do we learn the abstraction maps?



- Not trivial: we have to deal with a *combinatorial optimization* problem for each map  $\alpha_j$ .
- Optimization of the maps with respect to global consistency introduces *dependencies*.

# Jointly Learning Causal Abstraction

We have proposed a first methodology to learn an abstraction.



- It relies on *relaxing* the problem and using *differentiable programming* to learn all maps at once.
- *Heuristic* - highly efficient at the cost of sub-optimality.
- It requires substantial *prior* knowledge (SCM).

## 5. Modelling Battery Manufacturing



# Problem Definition

We want to model the stage of **coating** in lithium-ion battery manufacturing:

$$\text{Mass Loading} = f(\text{input})$$

Experiments are costly, so we want to integrate data<sup>1</sup> collected by two groups running similar (but not identical) experiments:

**LRCS** (France)

Collection of few statistics in each a few stages of battery manufacturing [2].

**WMG** (UK)

Collection of detailed space- and time-dependent measurements during coating.

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<sup>1</sup><https://chemistry-europe.onlinelibrary.wiley.com/doi/full/10.1002/batt.201900135>

<https://github.com/mattdravucz/jointly-learning-causal-abstraction/>

# Datasets

## LRCS

- *Input params:* AM composition, S-to-L ratio, comma gap, viscosity.
- *Output params:* mass loading, porosity
- 656 datapoints in 82 configurations.

*high-level, wide*

## WMG

- *Experimental params:* AM composition, ...
- *Machine params:* Comma bar operator position actual, Coating roll gear ratio setpoint, ... measured every 1s
- *Output params:* Mass loading ... measured every 8s at 800 spatial locations
- 1 experiment lasting 3h with varying configurations

*low-level, narrow*

# Preprocessing and alignment

## LRCS

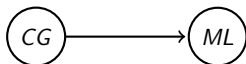
- Unit conversion  
Aligning unit of measure
- Params subselection  
Dropping slurry params
- Discretization  
Binning ML into  $n_{bins}$

## WMG

- Params combination  
Reconstructing actual comma gap
- Time subselection  
Filtering transitions and downtimes
- Space averaging  
From 800 locations to  $n_{loc}$
- Discretization  
Binning ML into  $n_{bins}$
- Data Extrapolation  
Additional CG values via GPs

## SCM definition

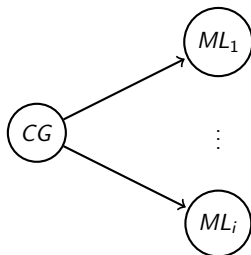
LRCS



$$\mathcal{M}^{LRCS}[CG] = \{75, 100, 200\}$$

$$\mathcal{M}^{LRCS}[ML] = \{0, 1, \dots, n_{bins}\}$$

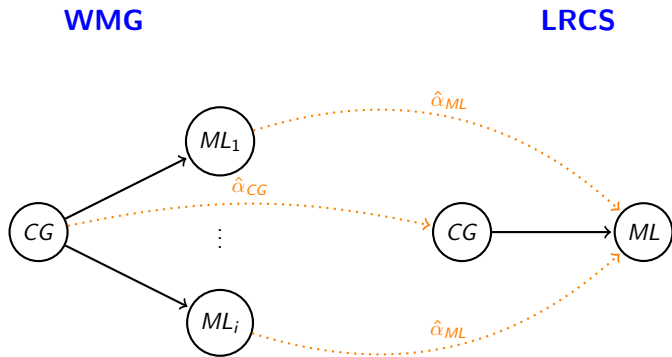
WMG



$$\mathcal{M}^{WMG}[CG] = \{75, 110, 150, 170, 180, 200\}$$

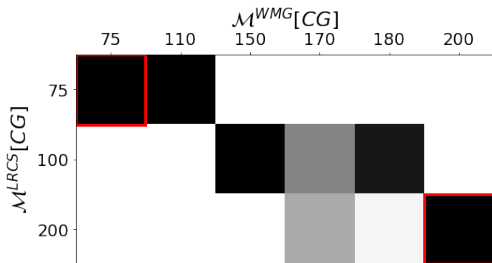
$$\mathcal{M}^{WMG}[ML_i] = \{0, 1, \dots, n_{bins}\}$$

## Learning abstraction



- *Jointly learning causal abstraction*
- Explored a small number of hyperparameters  $(T, \eta, \lambda)$  across 50 instances.

## Results: Insight



- Learning achieves meaningful results *based only on probabilistic and interventional behaviour* (with no reference to semantics).
- Variability remains a challenge

# Results: Downstream task

How does aggregation of data really perform on actual problems?

*Out-of-sample prediction*: LRCS use a LASSO model to predict  $ML$  as a function of  $CG = k$ , when  $CG = k$  is far from the training set.

	<b>Training set</b>	<b>Test Set</b>	<b>MSE</b>
(a)	LRCS[ $CG \neq k$ ]	LRCS[ $CG = k$ ]	$1.86 \pm 1.75$
(b)	LRCS[ $CG \neq k$ ] + WMG	LRCS[ $CG = k$ ]	$0.22 \pm 0.26$
(c)	LRCS[ $CG \neq k$ ] + WMG[ $CG \neq k$ ]	LRCS[ $CG = k$ ] + WMG[ $CG = k$ ]	$1.22 \pm 0.95$

- Transferring data can increase statistical power

# Conclusion

- *Causality* and *abstraction* may both play important role in modelling.
- This is first proposal for *learning abstraction*.
- Preliminary results show promise for *combining* diverse data and take advantage of it.



# Thanks!

Thank you for listening!

# References I

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- [6] Eigil Fjeldgren Rischel. The category theory of causal models. 2020.
- [7] Paul K Rubenstein, Sebastian Weichwald, Stephan Bongers, Joris M Mooij, Dominik Janzing, Moritz Grosse-Wentrup, and Bernhard Schölkopf. Causal consistency of structural equation models. In *33rd Conference on Uncertainty in Artificial Intelligence (UAI 2017)*, pages 808–817. Curran Associates, Inc., 2017.
- [8] Jin Tian and Judea Pearl. A general identification condition for causal effects. In *AAAI*, pages 567–573, 2002.